INSTRUCTIONS FOR USE OF SPECIAL CLUTCH OPERATING LINKS 4520 4620 7020

FLYWHEEL MACHINING DIMENSION:

OEM STOP-TO-FACE DIMENSION 0 .250" - .275" STOP-TO-FACE AFTER MACHINING 0 .312" - .337" MAX

TO DETERMINE DIMENSION: POSITION A DIAL INDICATOR ON SURFACE (A) . (SEE FIG. BELOW) MEASURE THE DISTANCE BETWEEN (A) AND THE CLUTCH DISC FRICTION SURFACE (B) , THEN USING THE SAME SEATING SURFACE FOR THE DIAL INDICATOR MEASURE THE DISTÆJCE BETWEEN (A) AND THE CLUTCH COVER STOP (C) . SUBTRACT THE (A) TO (C) MEASUREMENT FROM THE (A) TO (B) MEASUREMENT TO DETERMINE PROPER CLUTCH OPERATING LINK TO USE .

EXAMPLE: DISTANCE (A) TO (B) = 1.140 (A) TO

(A) TO (C) = .887

.253 (DISTANCE BETWEEN CLUTCH

DISC SURFACE AND CLUTCH COVER STOP)

IF CALCULATION IS BETWEEN .250 AND .275 USE ORIGINAL CLUTCH LINKS IN PPA (#R43387) .

IF CALCULATION IS BETWEEN .312 AND .337 NEW LINKS CAN BE PURCHASED # (AR68421) .

IF THE DISTANCE FALLS IN BETWEEN TWO RANGES GIVEN, A THICKER DISC CAN BE PURCHASED FROM AG PARTS.

